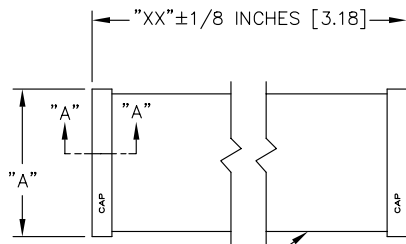
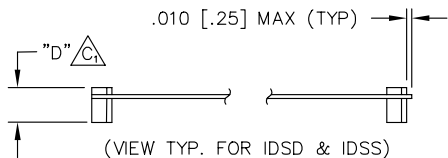


DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE: ASSEMBLY	DWG NO:
ONE PLACE DECIMALS: ± .1 [3]	THREE PLACE DECIMALS: ± .005 [.13]	ANGLES	± 5°	INSULATION DISPLACEMENT SOCKET CONNECTOR	IDSX-XX-X-XX-XXX-XXX
TWO PLACE DECIMALS: ± .01 [.3]	FOUR PLACE DECIMALS: ± .0020 [.051]				SHEET 1 OF 2

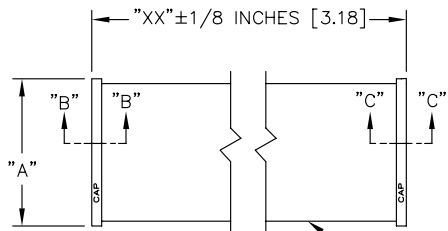


IDSD

BROWN INDICATES PIN #1

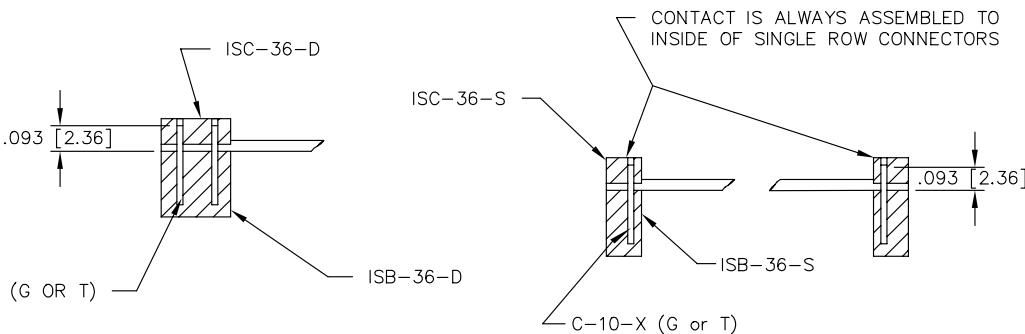


POSITION	"D"
2,3,4	.360 ± .005 / .000 [9.14 ± .13 / .00]
5 AND UP	.365 ± .010 / .005 [9.27 ± .25 / .13]



IDSS

BROWN INDICATES PIN #1



SECT. A-A

SECT. B-B

SECT. C-C

IDSX-XX-X-XX-XXX-XXX

ROW SPECIFICATION

- S: SINGLE ROW
- D: DOUBLE ROW

NO. OF CONDUCTORS (-02 THRU -36 PER ROW)

- USE CABLE: CB-XX-28-7/36-050-C (IDSD)
- USE CABLE: CB-XX-28-7/36-100-C (IDSS)
- IDSD FULL STRIP: "A" = 3.650 ± .005 [92.71 ± .13] REF
- CUT STRIP: "A" ± .015 / .005 [3.8 / .13] = ("XX" x .100 [2.54]) + .059 [1.50]
- IDSS FULL STRIP: "A" = 3.610 ± .005 [91.69 ± .13] REF
- CUT STRIP: "A" ± .015 / .005 [3.8 / .13] = ("XX" x .100 [2.54]) + .019 [.48]
- * NOTE: STANDARD COLOR-CODED CABLE N/A FOR DOUBLE ROW 31 THRU 36 POSITION - SEE -G OPTION.

END ASSEMBLY SPECIFICATIONS

- S: (SINGLE) ONE IDC ASSEMBLY
- D: (DOUBLE) TWO IDC ASSEMBLIES

NOTES

- OPTION -SXX WHEN MATING DOUBLE ROW CONNECTOR WITH 2 SINGLE ROW CONNECTORS, THE OUTER MOST SINGLE WILL BE CONNECTED TO CONDUCTOR #1 AND THE INSIDE SINGLE TO CONDUCTOR #2.
- USING A #32 MICRO FINISHED .025 ± .0005 [.64 ± .013] SQ POST, INSERTION / WITHDRAWAL FORCES TO BE:
INSERTION: 4.0 OZ [114 GRAMS] AVG / 6.0 OZ [170 GRAMS] MAX
WITHDRAWAL: 2.75 OZ [78.0 GRAMS] AVG / 2.0 OZ [57 GRAMS] MIN.
- MAX ALLOWABLE BOW AFTER ASSEMBLY TO BE .006 INCH/INCH [MM/MM].
- (C) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
- A CHAMFER ON THE END OF THE CAP IS GUARANTEED ON FINAL ASSEMBLIES THAT ARE AT LEAST 18 POSITIONS FOR MALE AND FEMALE TERMINATION.
- ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
- ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 1000V.

RIBS OF GRAY CABLE GO TO CAP SIDE

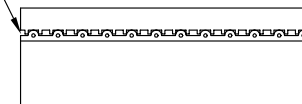


FIG 1

Do not scale from this print.

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MADE BY: PURVIS 11-02-88
CHECKED BY:

ENG. APPROVAL

IDSX-XX-X-XX-XXX-XXX
SHEET 1 OF 2